



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3700-A-03

Job Sheet 172459



Part No: RBE350A94-3700-A-03

Job Qty: 9 ea

Part Name: Top



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-3700-A Rev 7 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea		3/8/18	0.00	0.00	Start Up Machining-3		
120	CNC Lathe	9 pcs		3/9/18	0.00	4.50	MORI SL2500Y		
130	QC	9 pcs		3/9/18	0.00	0.00	QC2 Machining-4		
140	QC	9 pcs		3/9/18	0.00	0.00	QC8 Machining-4		
170	Outsource	9 pcs		3/9/18	0.00	0.00	Outsource12		
180	Packaging	9 pcs		3/9/18	0.00	0.00	Packaging2		
190	QC	9 pcs		3/9/18	0.00	0.00	QC6		
200	Packaging	9 pcs		3/9/18	0.00	0.00	Packaging3-1		
210	QC21-SA	9 Ea		3/9/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per DWG. FB781 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 170 - -Issue P/O to Groupe Altech; PO 39245 -Black oxide finish, MIL-C-13924C Class 1. Certificate of
Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-H1.000	AISI 1144 Stressproof Steel Hex Bar 1.000"	.9900 ft (.11 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-H1.000	1	12	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 2/16/18 2:03 PM Dart.lajeunesse.marie

Container No: S047551



Part: RBE350A94-3700-A-03

Job No: 172459

Serial No/Batch: S047551

Revision: 7

Inspector:

Date: 03/03/18

~~170585~~

DART AEROSPACE LTD	Work Order:	170585
Description: <i>Swashplate immobilizing tool long brace</i>	Part Number:	
Inspection Dwg: <i>BBE350A94-3700-A-03</i>	Rev: <i>7</i>	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.06 x 45°	.065 x 1.01	.065 x 45°				
.20°	± .5°	.20°				
1.10	± .01	1.09				
.28	± .01	.277				
.041	± .01	.040				
.995	± .005	.998				
M16 x 1	60 - N06-0	60				
.68	± .01	.675				
Ø.93	± .01	.93				
Ø.57	± .01	.57				
.6052 / .6056		.605				
.08 x 45°	± .01 x .5°	.08 x 45°				

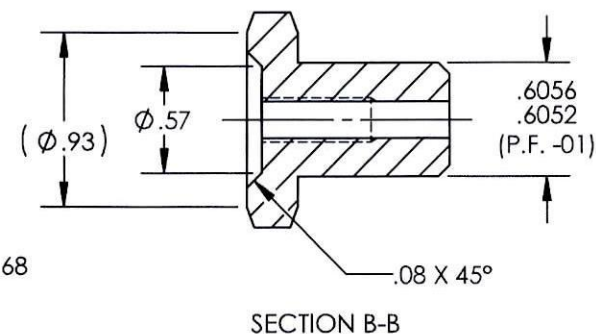
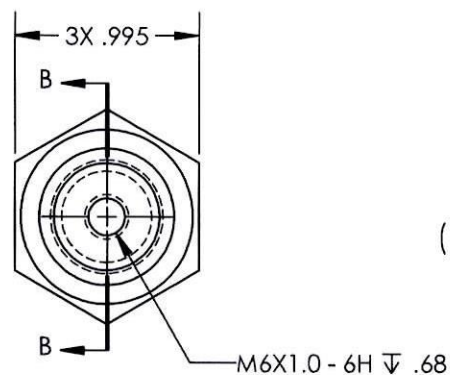
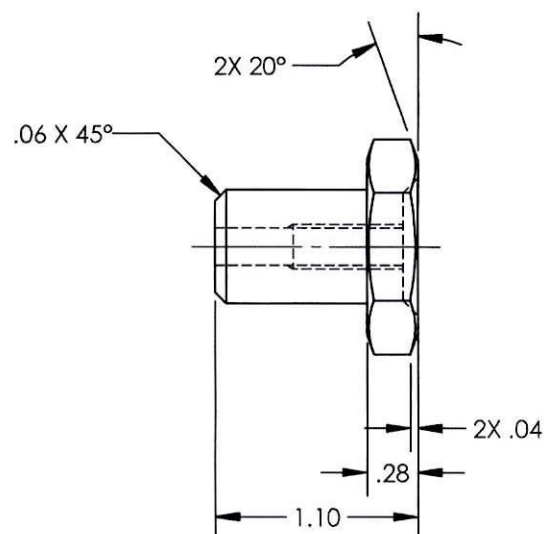
Measured by: 	Checked by:	QC Inspector:
Date: 14-03-03	Date:	Date:

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14 07 31	New Issue	KJ	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		-03 ADDED P.F. -01 TO CAP PIN.	4/17/2013	CFS	RW
7	16-0282	-03 CHD DIMS WAS .04 IS 2X .04, WAS P.F. -01 IS Ø.6052-.6056 (P.F. -01). ADDED FINISH QMSI-6.2.2, B.O. REV D.	1/3/2017	DPD	JAG



(-03)

CAP

DART AEROSPACE	
TITLE SWASHPATE IMMOBILIZING TOOL LONG BRACE	
DWG NO. RBE350A94-3700-A-03	REV 7
MAT'L SP	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH BLACK OXIDE	.XX ± .01 ANGLES ± 5°
SPEC QMSI-6.2.2, B.O. REV D	.X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2003
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:1	DATE 8/21/2012 SHEET 4 OF 5



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039245**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039245
PO Date: 3/8/18
Due Date: 3/14/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED

MAR 12 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: part are RUSH please advise delivery

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	172459	RBE350A94-3700-A-03	Top -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/14/18	9 pcs 16	0 pcs 16x	9 pcs AT 18/03/18	\$4.4444/pcs	\$40.00
2	170561	RBE-350DAMPER	Damper Spanner Wrench -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/14/18	6 pcs 6x	0 pcs	6 pcs AT 18/03/18	\$4.4444/pcs	\$26.67
3	171155	RBE350A94-2708-01-15	Rod Assembly -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	3/14/18	6 pcs 6x	0 pcs	6 pcs AT 18/03/18	\$4.4444/pcs	\$26.67
4	171363	RB AN8514-1-3	Bolt -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/14/18	6 pcs 6x	0 pcs	6 pcs AT 18/03/18	\$4.4444/pcs	\$26.67
5	R173336	PC250-1110	Bolt -Issue P/O to Groupe Altech: P/O _____ -Cadmium plating, QQ-P16F TYPE II, CLASS II -Color: Yellow -Certificate of Conformity is	Firmed	3/14/18	2 pcs	0 pcs	2 pcs	\$87.50/pcs	\$175.00



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Certificat de Conformité / Certificate of Compliance



Bon de Livraison / Packing Slip

007463- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
16-Mar-2018		Celine Schreindorfer		PO039245				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	A venir/ Back Order
1	RBE350A94-3700-A-03 Rev.	RBE350A94-3700-A-03 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	16	16	0	0	0
2	RBE350DAMPER Rev.	RBE350DAMPER 01 -BLACK OXIDE FINISH MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	6	6	0	0	0
3	RBE350A94-2708-01-15 Rev.	RBE350A94-2708-01-15 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13964C, CLASS 1 MIL-C-16173 GRADE 4	OXIDE-BLACK CH	6	6	0	0	0
4	RB AN8514-1-3 Rev.	RB AN8514-1-3 01 -OXIDE BLACK [OXIDE BLACK] FINISH MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.